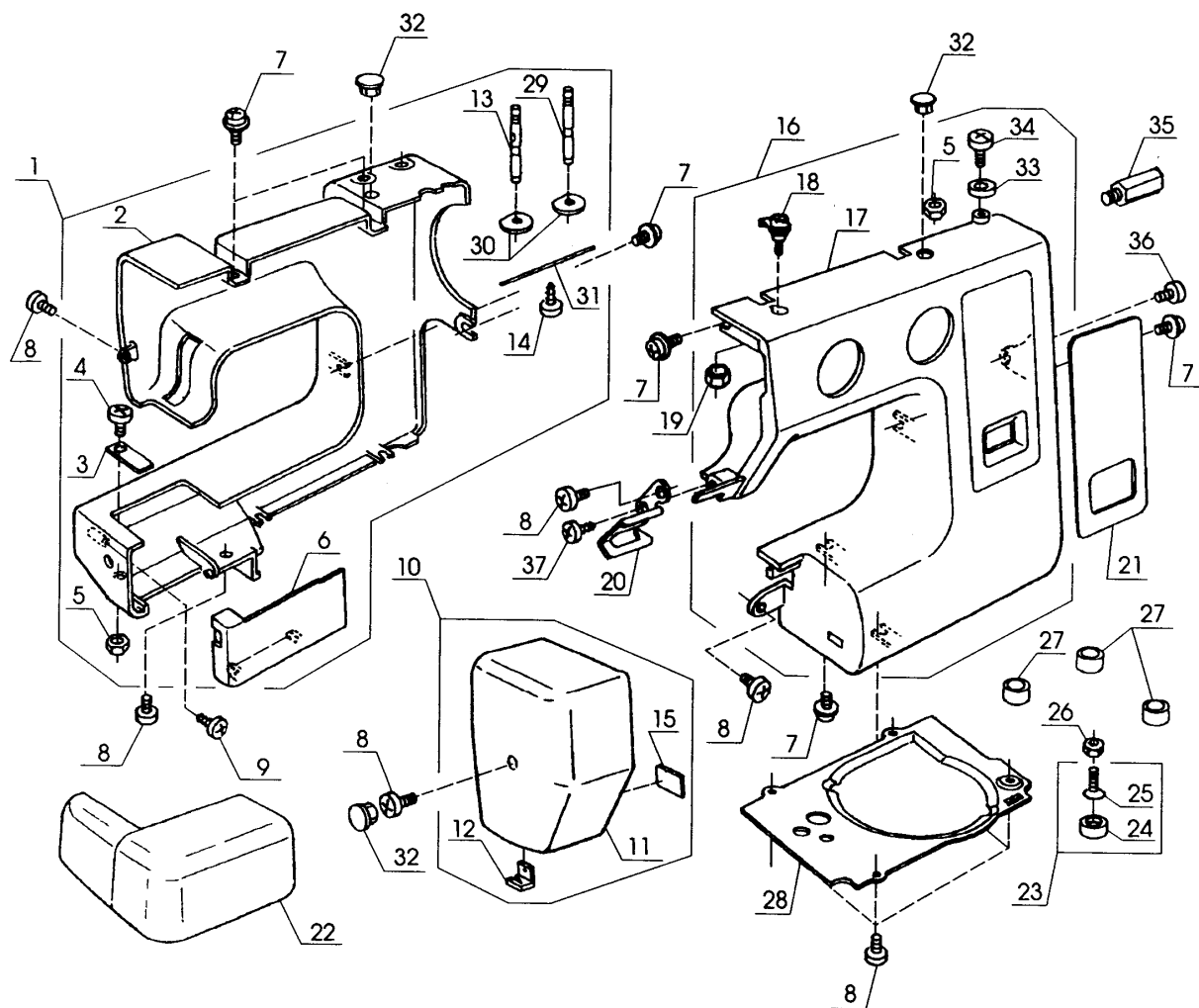


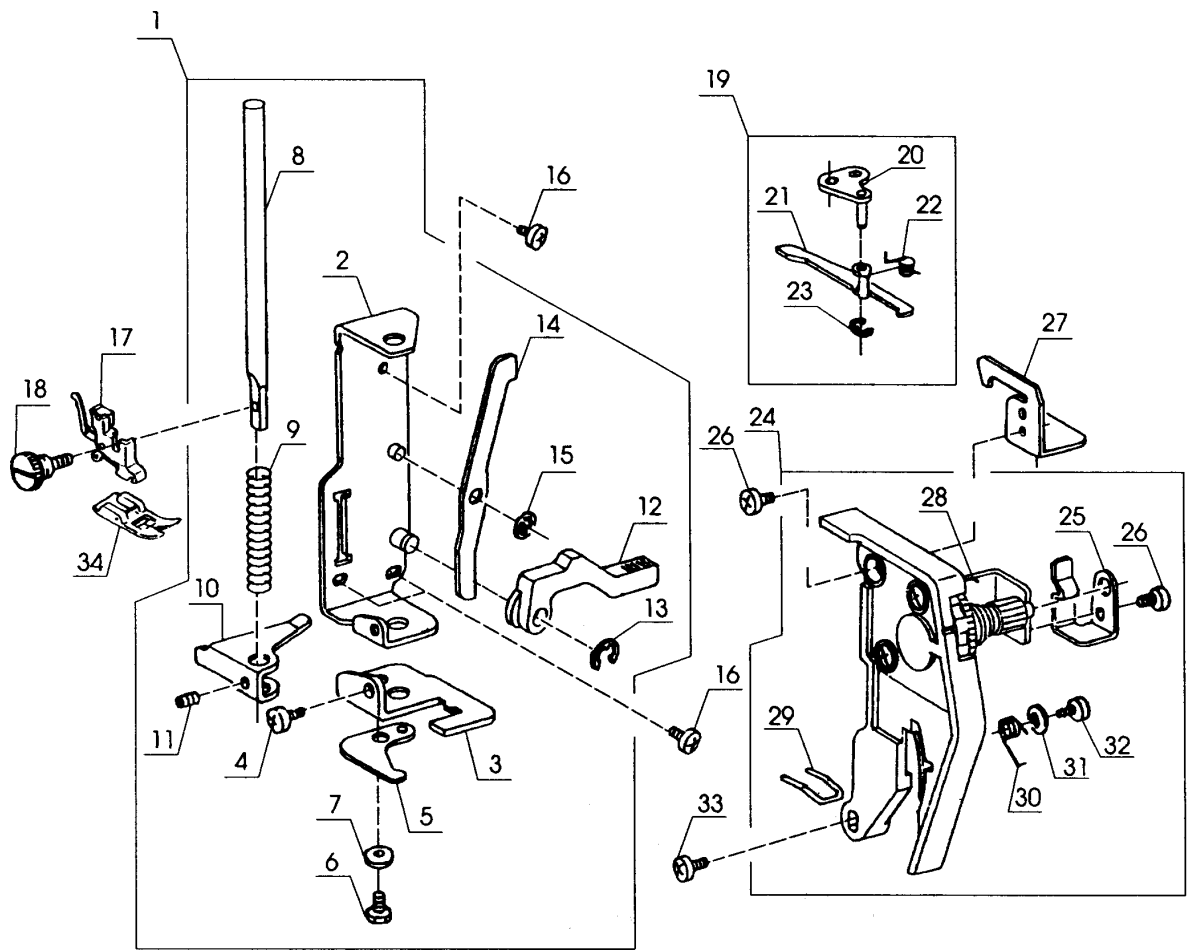
PARTS LIST

FOR

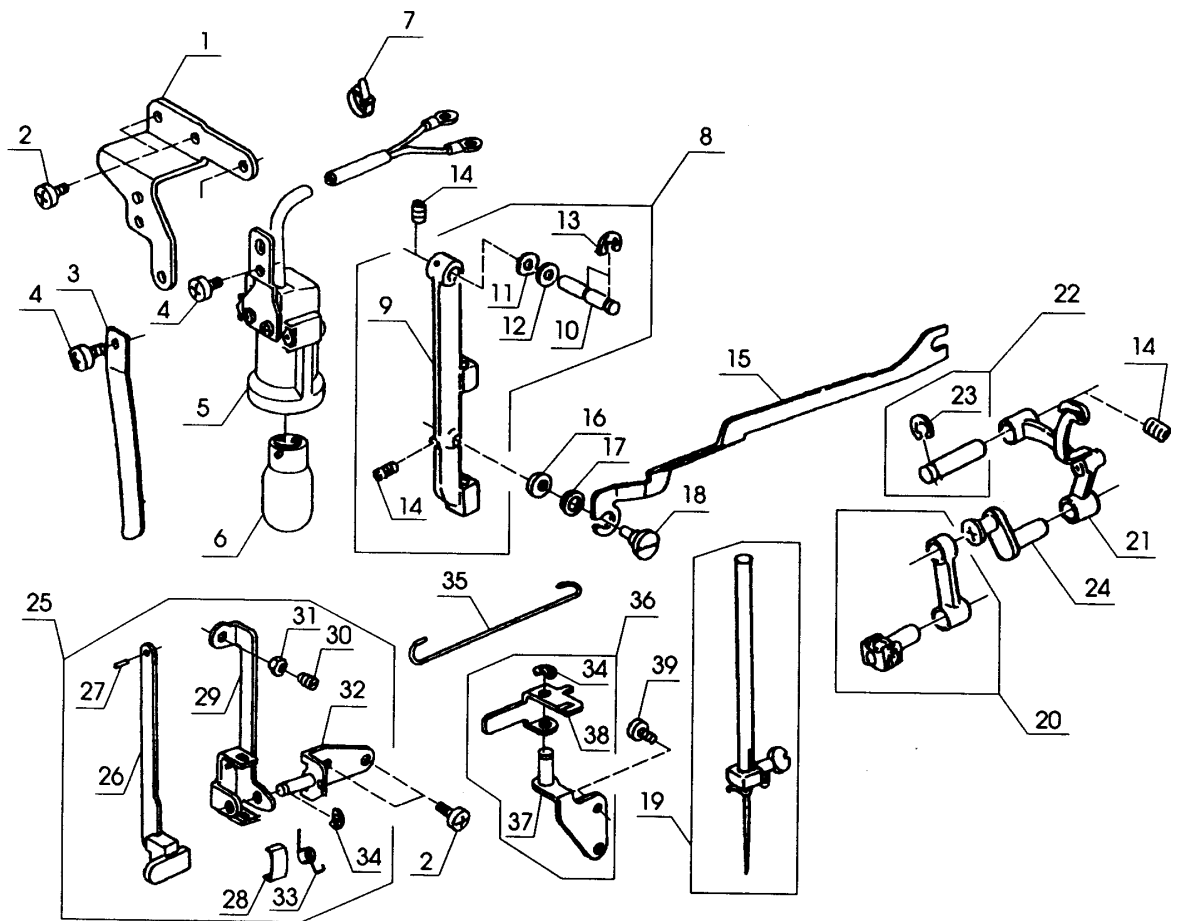
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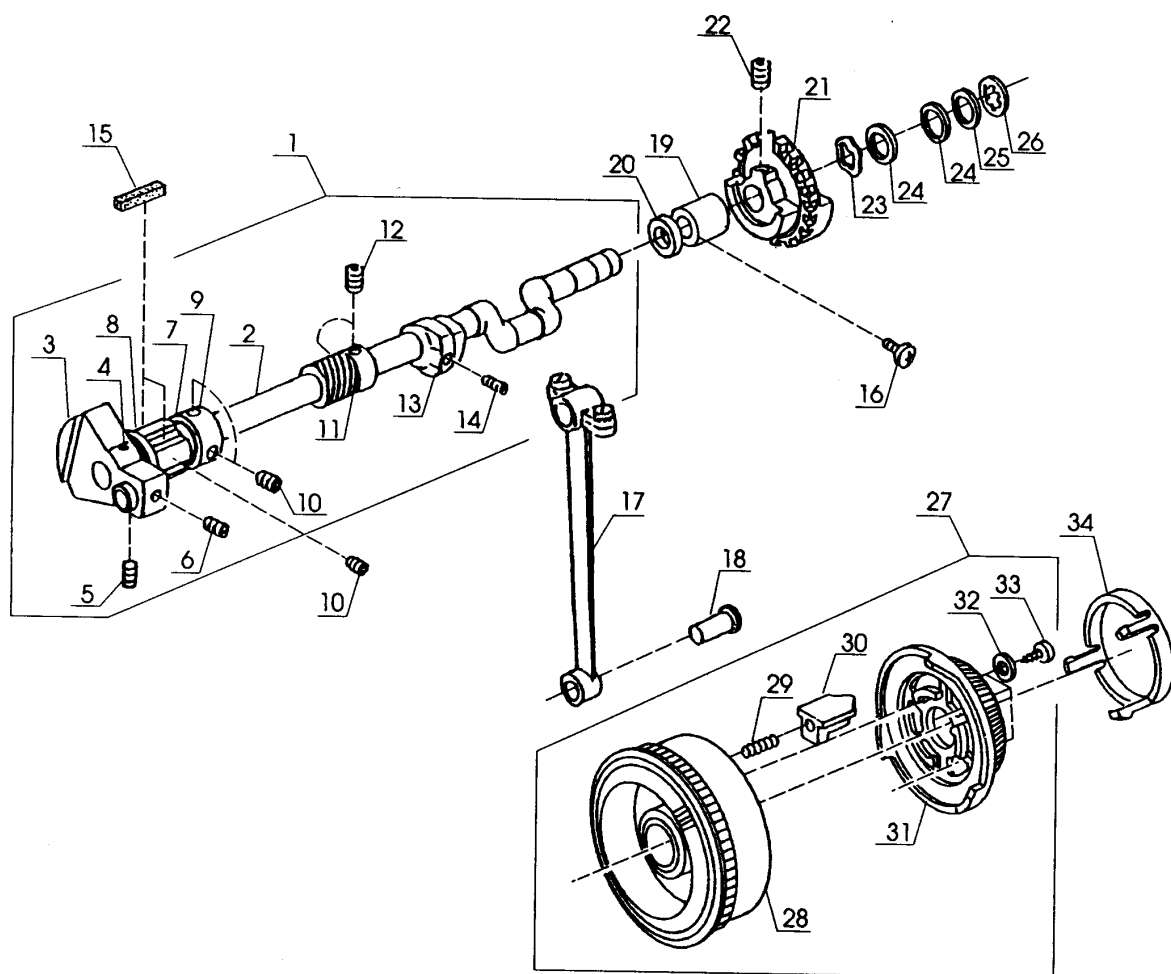
Ref.	Part No.	Name
1	740601002	Rear cover (unit)
2	740001006	Rear cover
3	730006000	Spring
4	000101404	Set screw
5	000061205	Nut
6	739004005	Bed cover plate
7	000115205	Set screw
8	000081005	Set screw
9	000121905	Set screw
10	740603004	Face plate (unit)
11	740008003	Face plate
12	840602006	Thread cutter
13	652302004	Spool pin (left)
14	000076317	Set screw
15	827099003	Face plate sticker
16	740607008	Front cover (unit)
17	740020403	Front cover
18	730501000	Thread guide plate (unit)
19	000160102	Adjustable lock nut
20	740022003	Thread guide plate
21	740102008	Pattern indicator panel
22	740501001	Extension table (unit)
23	735616107	Rubber base (unit)
24	735002001	Rubber base
25	000192000	Plain screw
26	000061319	Nut
27	739064003	Bed rubber base
28	740137002	Bed base plate
29	652205006	Spool pin (right)
30	735013005	Spool pin spring base
31	736007009	Spool pin spring
32	653006101	Cap
33	735016307	Bobbin winder stopper
34	000103107	Set screw
35	740143001	Cover base screw
36	000103510	Set screw
37	000107307	Set screw



Ref.	Part No.	Name
1	735604009	Presser bar base plate (unit)
2	735023008	Presser bar base plate
3	735024009	Needle drop adjusting plate
4	000101404	Set screw
5	735025000	Needle bar supporter stopper
6	000138307	Bolt
7	000116103	Wave washer
8	735026001	Presser bar
9	735027002	Presser bar spring
10	735028003	Presser bar bracket
11	000111500	Hexagon socket screw
12	735029004	Presser foot lifter
13	000001609	Snap ring
14	735030008	Tension release lever
15	000013903	Snap ring
16	000081005	Set screw
17	611510000	Presser foot holder
18	647112009	Thumbscrew
19	739605002	Tension release arm (unit)
20	739017001	Tension release arm base
21	739018002	Tension release arm
22	739019003	Tension release spring
23	000002105	Snap ring
24	740604005	Tension assembly
25	735038006	Lead screw holding spring
26	000103808	Set screw
27	739016000	Top cover thread guide
28	739015009	Spring
29	735040001	Thread guide
30	735041002	Check spring
31	652039007	Washer
32	000107307	Set screw
33	000101703	Set screw
34	611511001	Presser foot (unit)

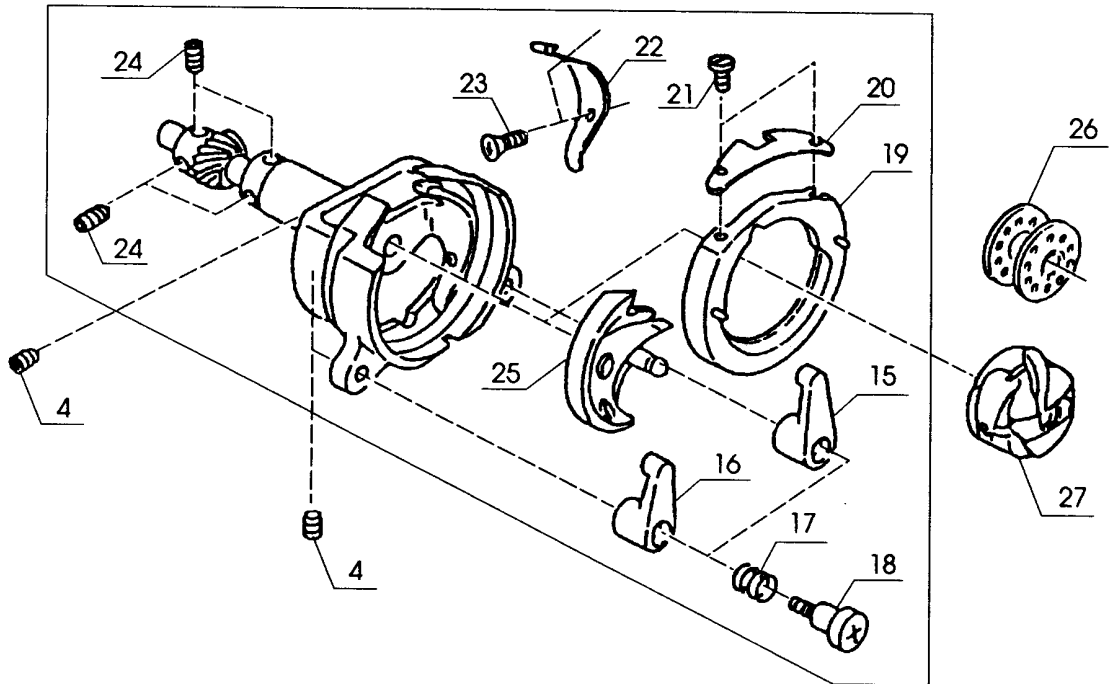
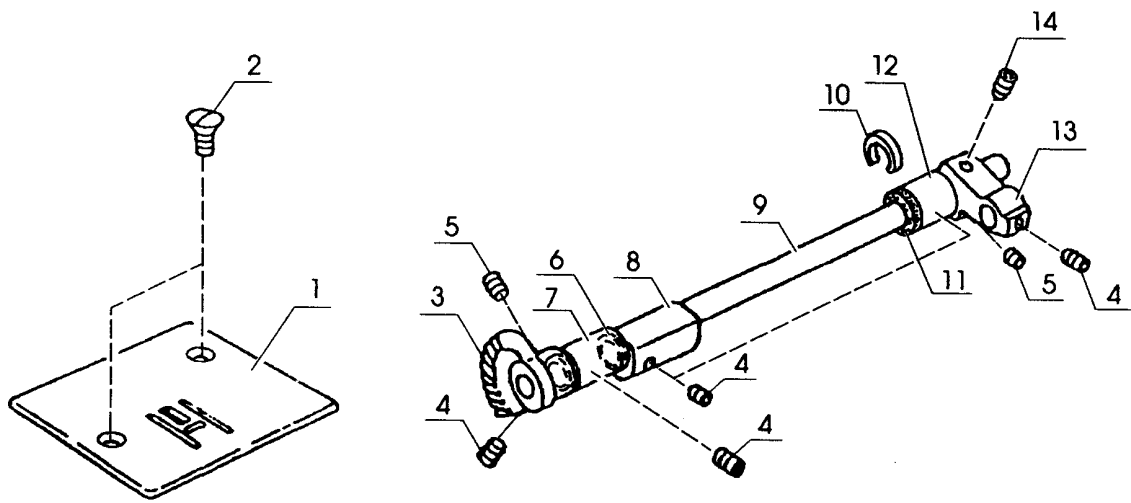


Ref.	Part No.	Name
1	740007013	Face plate base plate
2	000081005	Set screw
3	730024004	Needle bar supporter spring
4	000101404	Set screw
5	740618002	Lamp socket
6	000009009	Lamp
7	000053008	Cord tie band
8	735605103	Needle bar supporter (unit)
9	735032000	Needle bar supporter
10	730022002	Needle bar supporter pin
11	673022002	Wave washer
12	000070609	Plain washer
13	000002507	Snap ring
14	000111304	Hexagon socket screw
15	735119002	Zigzag rod
16	670258000	Plain washer
17	678044005	Plain washer
18	678084007	Eccentric pin
19	730503013	Needle bar (unit)
20	680504005	Needle bar connecting stud (unit)
21	625506006	Thread take-up lever (unit)
22	73151 1006	Thread take-up lever pin (unit)
23	000002806	Snap ring
24	735504008	Needle bar crank pin (unit)
25	740617006	Buttonhole lever (unit)
26	753629109	Buttonhole lever (unit)
27	000023009	Spring pin
28	753027008	Friction spring
29	740047004	Buttonhole lever supporter
30	000113306	Set screw
31	000160102	Adjustable lock nut
32	740048005	Buttonhole lever base plate
33	740049006	Buttonhole lever spring
34	000002105	Snap ring
35	740052002	Buttonhole step up rod
36	740613007	Buttonhole lever base (unit)
37	740050000	Buttonhole lever base
38	740051001	Buttonhole regulating lever
39	000103808	Set screw

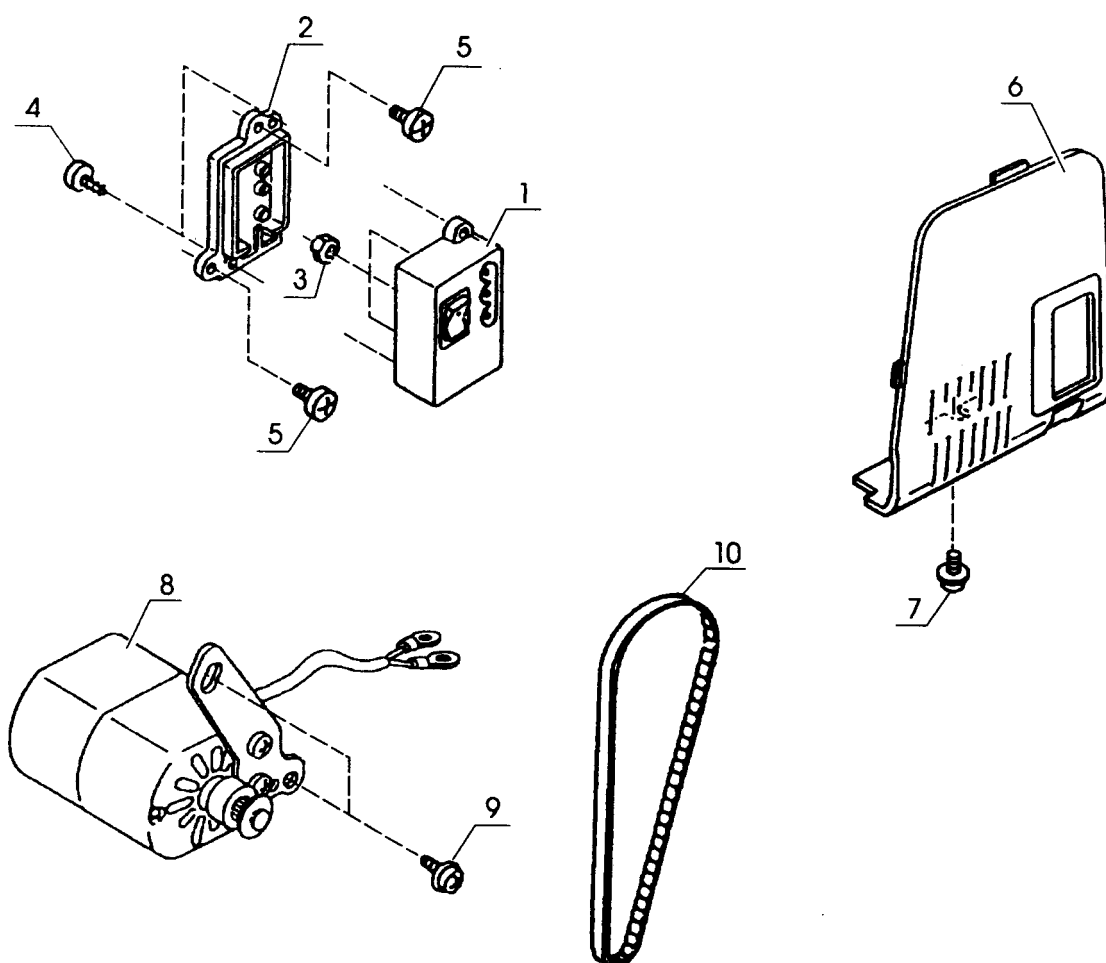


Ref.	Part No.	Name
1	735636206	Upper shaft (unit)
2	735232002	Upper shaft
3	647034006	Take-up lever crank
4	000021708	Knock pin
5	102073003	Setscrew
6	761052007	Set screw
7	000038100	Thrust washer
8	670079005	Upper shaft front bushing
9	658019009	Ring
10	000111304	Hexagon socket screw
11	736066006	Worm gear
12	553245008	Hexagon socket screw
13	365507105	Feed cam (unit)
14	102133002	Setscrew
15	731312005	Felt
16	000101301	Set screw
17	735507001	Crank rod (unit)
18	735064001	Crank rod pin
19	671021005	Upper shaft rear bushing
20	735143005	Felt
21	735049000	Balance weight
22	000111706	Hexagon socket screw
23	672101003	Wave washer
24	000037501	Washer
25	735054008	Plain washer
26	000013501	Snap ring
27	735608302	Balance wheel (unit)
28	735050303	Balance wheel
29	735033001	Clutch claw spring
30	735051005	Clutch block
31	735052305	Clutch knob
32	735053007	Plain washer
33	000075109	Set screw
34	735055308	Cap

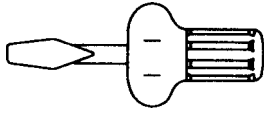
Ref.	Part No.	Name
1	735017205	Handle
2	740011006	Handle shaft
3	000002105	Snap ring
4	740010005	Handle hinge shaft base
5	000081005	Set screw
6	740602209	Bobbin winder base plate (unit)
7	735501005	Bobbin winder arm
8	740003101	Bobbin winder base plate
9	740042009	Bobbin winder arm spring
10	000002806	Snap ring
11	740614008	Zigzag mechanism (unit)
12	737011009	Index spring
13	000103808	Set screw
14	740017005	Dial
15	740095007	Pattern indicator plate
16	740126008	Stitch indicator plate
17	736604105	Feed regulator (unit)
18	735074004	Adjusting screw
19	735076006	Rod block
20	000160102	Adjustable lock nut
21	648010009	Set screw
22	739020007	Feed regulating rod
23	735077007	Feed regulator body spring
24	735073003	Plain washer
25	000013800	Snap ring
26	730045001	Reverse link
27	000071013	Washer
28	740125007	Feed regulator spring
29	000101301	Set screws
30	740004009	Reverse button
31	000014007	Snap ring
32	736015000	Reverse button shaft
33	000001609	Snap ring
34	739063002	Reverse button spring



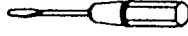
Ref.	Part No.	Name
1	739008009	Needle plate
2	681009101	Setscrew
3	735951004	Lower shaft
4	000111304	Hexagon socket screw
5	000110107	Hexagon socket screw
6	000036201	Washer
7	735233003	Bushing
8	735061008	Feed lifting cam
9	735236006	Lower shaft
10	735239009	Felt holder
11	822070003	Felt
12	735234004	Bushing
13	735062009	Lower shaft crank arm
14	735610101	Shuttle race body (unit)
15	605065006	Shuttle race ring clasp (right)
16	605066007	Shuttle race ring clasp (left)
17	639108007	Shuttle race ring clasp spring
18	613290003	Hinge screw
19	553168006	Shuttle race ring
20	601801000	Shuttle race spring
21	102100000	Set screw
22	670286007	Shuttle driver spring
23	102202003	Plain screw
24	553245008	Hexagon socket screw
25	532096007	Shuttle hook
26	102261000	Bobbin
27	647515006	Bobbin case (unit)



Ref.	Part No.	Name
1	739503009	Machine socket (unit)
2	739037007	Machine socket cover
3	000060802	Nut
4	000107802	Set screw
5	000103509	Set screw
6	740024005	Belt cover
7	000115205	Set screw
8	M-2064	Motor (unit)
9	000115504	Set screw
10	650166008	Timing belt



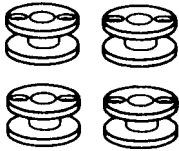
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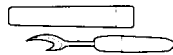
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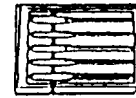
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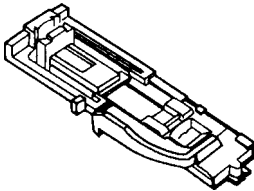
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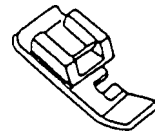
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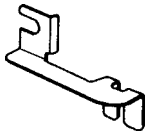
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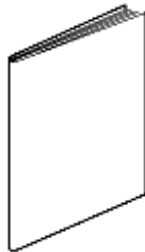
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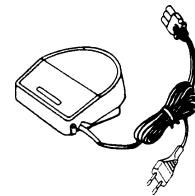
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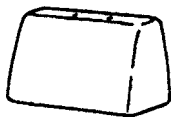
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13

Ref.	Part No.	Name
1	820832005	Screwdriver (large)
2	647803004	Screwdriver (small)
3	741814003	Oiler with oil
4	102261000	Bobbin
5	647808009	Seam ripper
6	540401026	Set of needles
7	740801004	Buttonhole foot
8	611404000	Hemmer foot
9	611406002	Zipper foot
10	674401002	Blind hem guide
11		Instruction book
12	C-2037-1	Foot control
13	475701105	Hard resin cover